

PD1M PACK OF DOGS Manual

Features:

- Expandable Dogs Fit 19mm to 20mm Holes.
- Uniform Expansion: Grips along the Full Length of the Dog Assembly.
- Secures from Table Top.
- Contains 6 Dog Assemblies.
- Includes precut EVA tray to fit a systainer³ S.
- Symmetric Design. Reversible.

Benefits:

- Fast Strong Hold.
- Grips In Dog Holes 6mm and Deeper.
- Accommodates any Length M6x1 thread Hex Bolt or T-Bolt.

Specifications:

- 6 Dog Assembly Components:
 - Expandable Dog Assembly (6 pieces)
 - Hex Bolts (6 pieces)
 - Bow Knobs (6 pieces)
- Dog Assembly dimension: 38mm high; 19mm Diameter.
- Standard M6x1 thread 75mm Hex Bolt.
- Dog Assembly also accommodates M6x1 thread T-Bolt (not provided).

Operation:

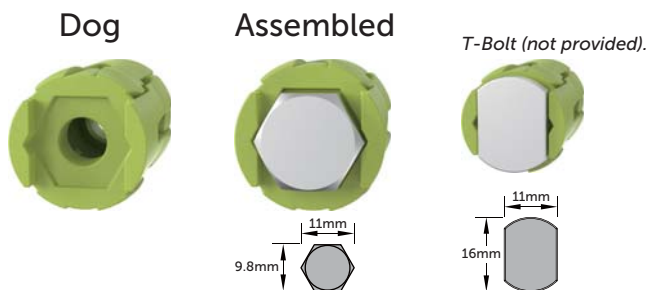
- Thread Bolt through Dog Assembly, through Fixture hole into Knob.
- Tension Assembly and nest Bolt head into Dog Assembly to a snug fit but not enough to start expanding the Dog Assembly. This ensures the Hex Bolt or T-Bolt head are not spinning in the assembly.
- Place Dog Assembly into the Dog Hole, position fixture and tighten down with clockwise turn.
- The Hex bolt provided is long enough to insert a workholding fixture between the knob and the top of the dog assembly. Hex Bolt accommodates a standard 19mm board. See examples of applications on the package and on our website @ www.bow-products.com.



Expanding Dog Expands Symmetrically

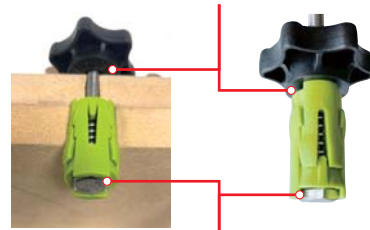


Dog Accepts M6x1 Hex Bolt & T-Bolt



Dog Assembly

Nest top of Dog Assembly Snug against the bottom of the Knob (or Fixture) prior to inserting into Dog hole (Do not overtighten, as the dog will begin to expand).



Nest Hex Bolt Head Snug into bottom of Dog Assembly prior to inserting into Dog Hole.

Other Bow Products : Visit us at www.bow-products.com and see all the great products.

Customer Service: You may contact us via customerservice@bow-products.com or call us at 844.895.4488.

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WARRANTY One year limited warranty against manufacturer defects.